



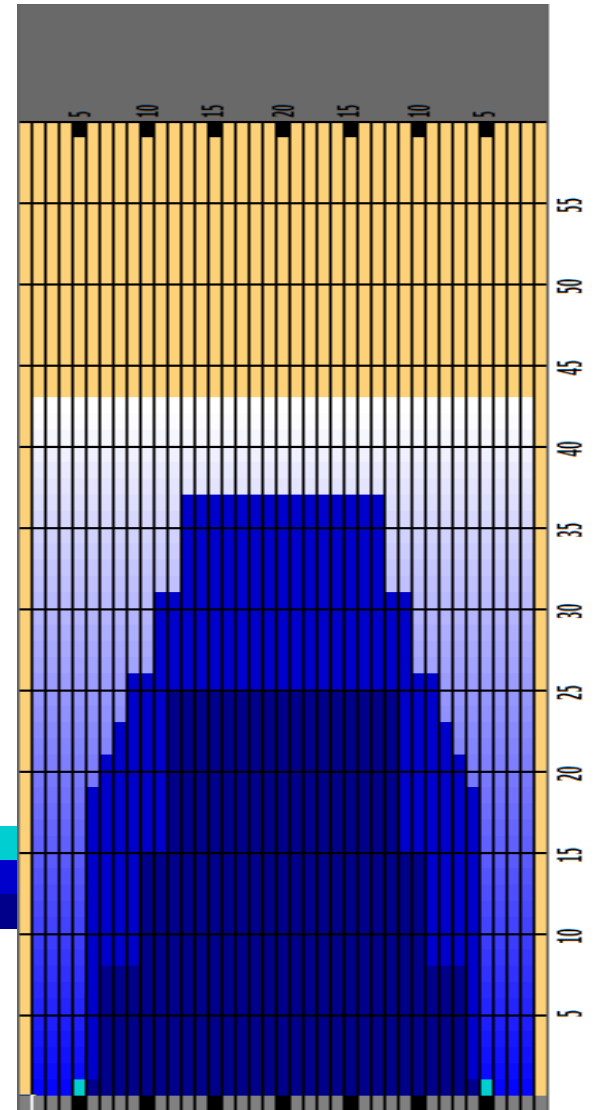
UCHIAI



Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	52 ul
Forward Oil Total	14.872 mL	Reverse Oil Total	8.944 mL	Volume Oil Total	23.816 mL
Tank Configuration	N/A	Tank A Conditioner	MV	Tank B Conditioner	MV

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	4L	4R	1	10	A	33	0.0	0.0	0.0	1716
2	5L	5R	1	10	A	31	0.0	1.4	1.4	1612
3	7L	7R	2	10	A	54	1.4	4.2	2.8	2808
4	7L	7R	2	14	A	54	4.2	8.1	3.9	2808
5	10L	10R	3	18	A	63	8.1	15.7	7.6	3276
6	12L	12R	3	22	A	51	15.7	25.0	9.3	2652
7	2L	2R	0	22	A	0	25.0	43.0	18.0	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	43.0	37.0	-6.0	0
2	13L	13R	2	22	A	30	37.0	30.8	-6.2	1560
3	11L	11R	2	18	A	38	30.8	25.7	-5.1	1976
4	9L	9R	1	18	A	23	25.7	23.2	-2.5	1196
5	8L	8R	1	14	A	25	23.2	21.3	-1.9	1300
6	7L	7R	1	14	A	27	21.3	19.4	-1.9	1404
7	6L	6R	1	14	A	29	19.4	17.5	-1.9	1508
8	2L	2R	0	14	A	0	17.5	0.0	-17.5	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle:Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.14	1.54	1	1	1.54	7.14

