2017.08 pakkunn

FLEX **KEGEL**
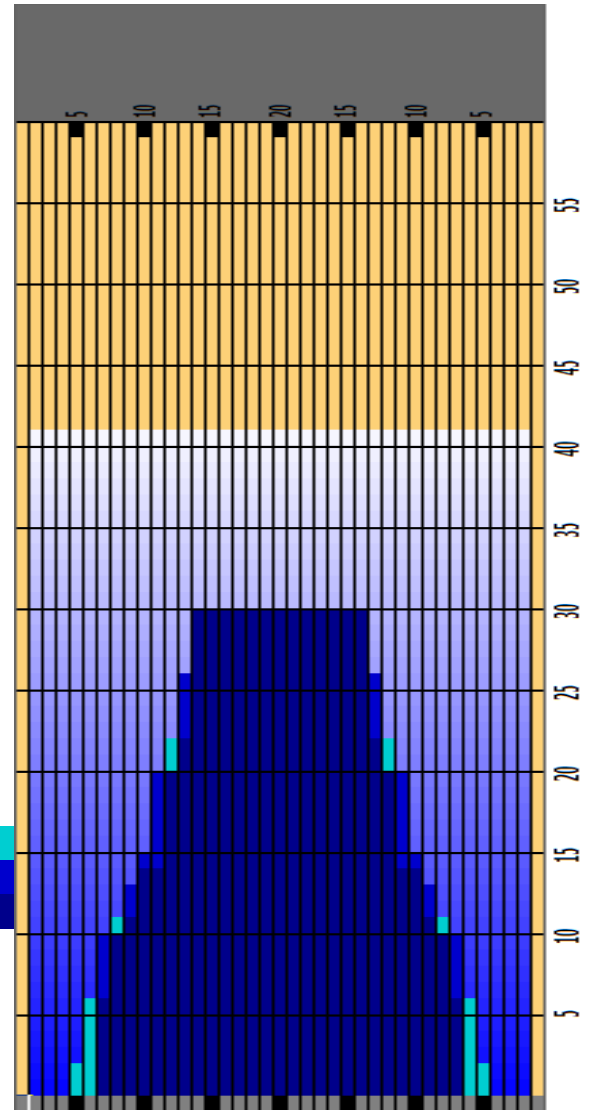
Oil Pattern Distance	41	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	14.1 mL	Reverse Oil Total	7.6 mL	Volume Oil Total	21.7 mL
Tank Configuration	N/A	Tank A Conditioner	MV	Tank B Conditioner	MV

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	5L	5R	3	10	A	93	0.0	2.8	2.8	4650
2	6L	6R	2	14	A	58	2.8	6.7	3.9	2900
3	8L	8R	2	18	A	50	6.7	11.8	5.1	2500
4	10L	10R	1	22	A	21	11.8	14.9	3.1	1050
5	12L	12R	2	26	A	34	14.9	22.2	7.3	1700
6	14L	14R	2	30	A	26	22.2	30.7	8.5	1300
7	5L	5R	0	30	A	0	30.7	41.0	10.3	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	41.0	30.0	-11.0	0
2	14L	14R	1	26	A	13	30.0	26.4	-3.6	650
3	13L	13R	2	22	A	30	26.4	20.2	-6.2	1500
4	11L	11R	2	18	A	38	20.2	15.1	-5.1	1900
5	10L	10R	1	18	A	21	15.1	12.6	-2.5	1050
6	9L	9R	1	18	A	23	12.6	10.1	-2.5	1150
7	7L	7R	1	14	A	27	10.1	8.2	-1.9	1350
8	5L	5R	0	10	A	0	8.2	0.0	-8.2	0

Cleaner Ratio Main Mix	NA	Forward
Cleaner Ratio Back End Mix	NA	Reverse
Cleaner Ratio Back End Distance	NA	Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	MIddle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	7.14	1.79	1.03	1.03	1.79	7.14